

Technical Data Sheet

Ferro Pp LPP20BN19HB-AL

Polypropylene
LyondellBasell Industries
Engineering Plastics

General	
Filler / Reinforcement	• Calcium Carbonate, 20% Filler by Weight
Features	• Good Impact Resistance • Good Processability • Medium Gloss • UV Resistant
Uses	• Handles • Lawn and Garden Equipment • Protective Coverings
Appearance	• Aluminum
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.07	1.07 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	24 g/10 min	24 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3600 psi	24.8 MPa	ASTM D638
Tensile Elongation (Break)	55 %	55 %	ASTM D638
Flexural Modulus	220000 psi	1520 MPa	ASTM D790
Flexural Strength (Yield)	5500 psi	37.9 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.90 ft·lb/in	48 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	20 ft·lb/in	1100 J/m	ASTM D4812
Gardner Impact	105 in·lb	11.9 J	ASTM D3029
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	71	71	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	225 °F	107 °C	
264 Psi (1.8 Mpa), Unannealed	145 °F	62.8 °C	

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	395 to 400 °F	202 to 204 °C
Middle Temperature	400 to 410 °F	204 to 210 °C
Front Temperature	410 to 415 °F	210 to 213 °C
Nozzle Temperature	415 to 425 °F	213 to 218 °C
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Back Pressure	50.0 to 100 psi	0.345 to 0.689 MPa

Notes

These are typical property values not to be construed as specification limits.